



RK2

SYSTEMS
SAN DIEGO, CA

RK600PE-PF

PROTEIN FRACTIONATOR

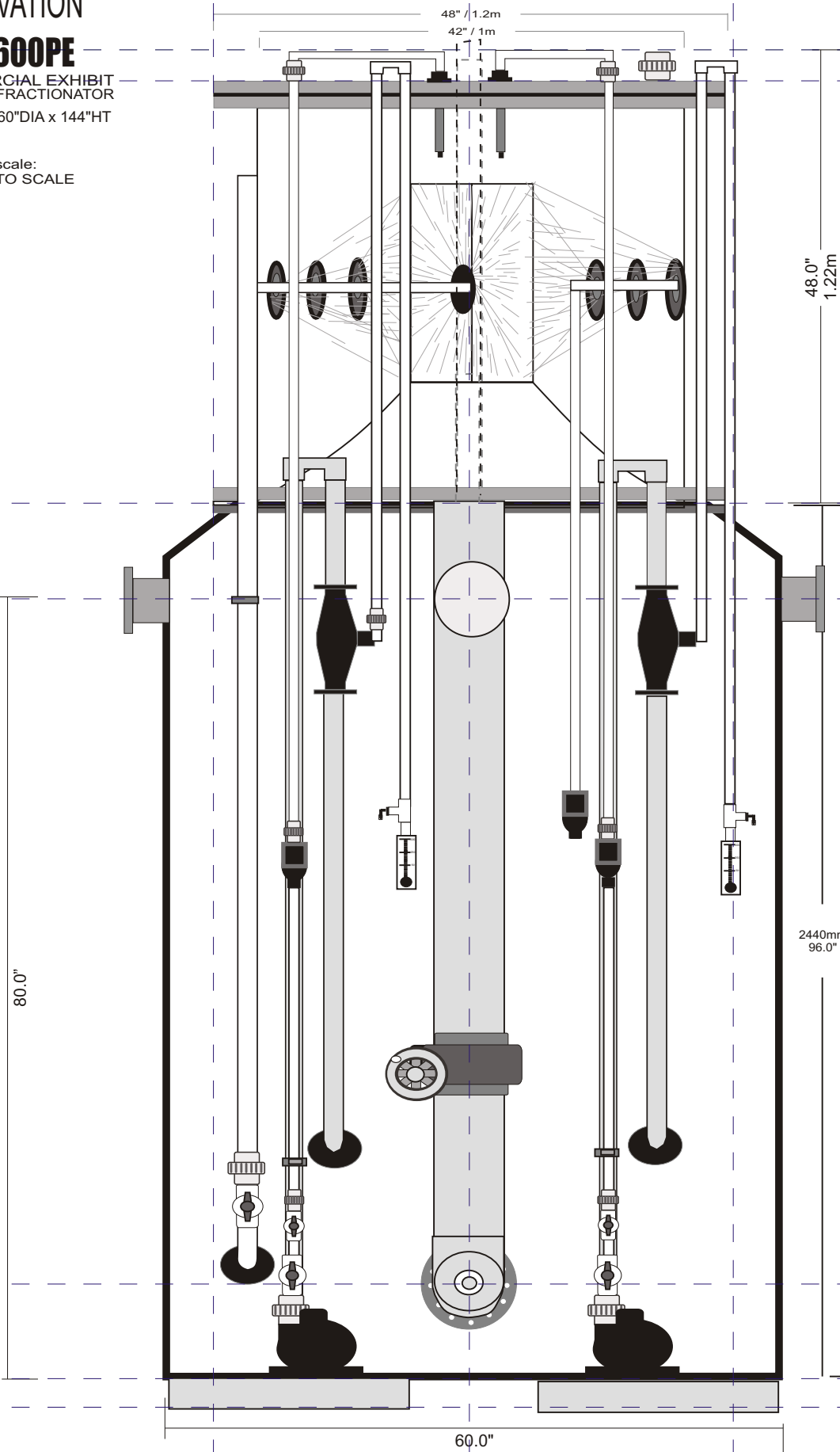
Operations Manual

ELEVATION

RK600PE

COMMERCIAL EXHIBIT
PROTEIN FRACTIONATOR
600 GPM, 60"DIA x 144"HT

scale:
NOT TO SCALE






RK600PE

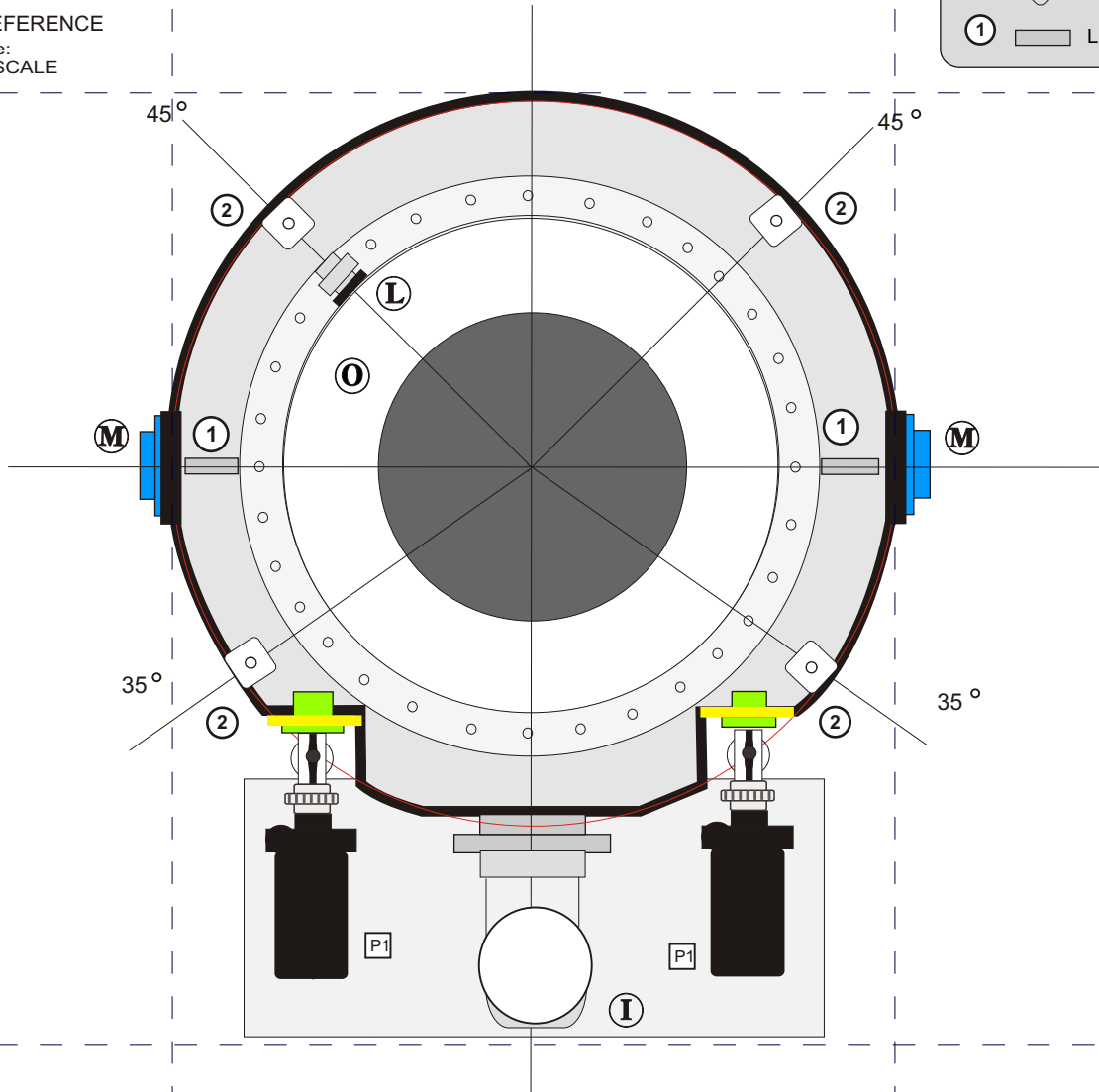
COMMERCIAL EXHIBIT
PROTEIN FRACTIONATOR

TOP VIEW REFERENCE

scale:
NOT TO SCALE

Legend

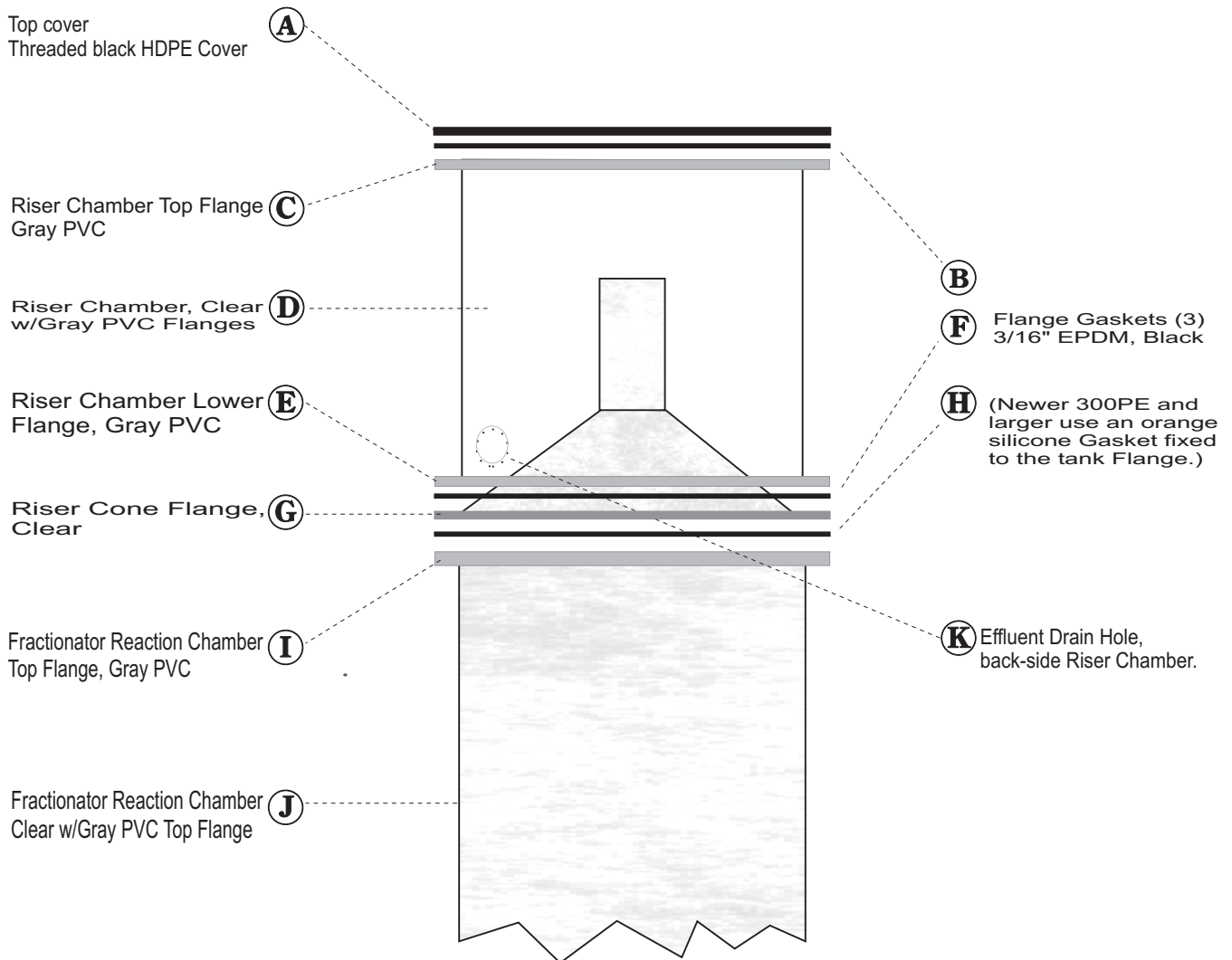
- (M)**  4" Flange x2
- (2)**  Hold Downs (4 pcs.)
- (1)**  Lifting Lugs (x2)



- (M)** = FILTER INLET. (2) 4" PVC STD. FLANGE SOCKET END, HORIZONTAL POSITION. HEIGHT = 62.50"
- (L)** = EFFLUENT DRAIN. 2" PVC SCH40 SLIP UNION, HORIZONTAL POSITION. HEIGHT = 64.0".
- (I)** = FILTER DISCHARGE. 8" PVC SCH40 SLIP TEE, HORIZONTAL POSITION. HEIGHT = 62.5"
GRAVITY DRAIN, INITIAL 12" MUST DROP VERTICALLY, NO LATERAL PIPING.
- (O)** = OZONE VENT. 2" PVC SCH40 SLIP UNION. HEIGHT = 104"
- (K)** = RINSE SYSTEMS. ELECTRONIC CONTROL VALVES 3/4 MIPT. HEIGHT = 50.5" (SEE ELV DRAWING)
2 - 9V BATTERY PER VALVE.
- (P1)** = DEDICATED VENTURI PUMPS. STANDARD: 1.5HP 230V 1PH TENV

Riser Chamber/Gasket Sub-Assembly

NOTE:
Letter designations are unique to this diagram



ASSEMBLY SUGGESTIONS: ASSEMBLE COVER A , AND GASKET B , TO TOP FLANGE C WITH 316SS BOLTS, NUTS AND WASHERS, (SEE NOTE BELOW). MAKE SURE WASHER PLUMBING ASSEMBLY ALIGNS WITH CORRESPONDING PIPE CONNECTIONS, AND HOLD DOWN BRACKETS ATTACHED TO SIDE OF FLANGE C .

PLACE RISER CHAMBER D , ON RISER CONE FLANGE G , WITH GASKET F , BETWEEN. ALIGN BOLT HOLES BY SIGHT WITHOUT BOLTS. PLACE FINAL GASKET H , ON REACTION CHAMBER FLANGE I , ALIGN BOLT HOLES. LIFT AND PLACE RISER CHAMBER AND CONE ONTO FRACTIONATOR REACTON CHAMBER AND GASKET. MAKE SURE THAT UPPER RISER CHAMBER AND REACTION CHAMBER TUBE SEAMS ARE ALIGNED, AND THAT EFFLUENT DRAIN HOLE K , FACES TO THE REAR OF UNIT. AFTER ASSEMBLY, ALIGN BOLTS HOLES WITH A BLUNT TOOL, (EG: LARGE PHILLIPS SCREW DRIVER), DROP IN BOLTS & WASHERS AS HOLES COME INTO ALIGNMENT. FOR LARGER UNITS USE FORKLIFT WITH MELAMINE COVERED PALLET, LIFT TOP AND SLIDE INTO POSITION

****IMPORTANT - TIGHTEN FLANGE BOLTS IN CRISS-CROSS PATTERN. FLANGE SEAL IS NOT UNDER PRESSURE, DO NOT OVERTIGHTEN! TIGHTEN SNUG ONLY. WITH UNIT OPERATING, TIGHTEN FURTHER AS NECESSARY, OVERTIGHTENING MAY CAUSE STRESS FRACTURES.**

PROGRAMMING YOUR LCD WASHDOWN TIMER:

Follow Steps 8-14 to program you LCD Washdown timer for use with your RK2 Skimmer.

Under Step 12 – you will want to use the Cyclical Irrigation.

Step 13 – does not pertain to our use.

Following the shortened version of the manual with the pertinent information for use with your RK2 Skimmer is the full & complete manual for the LCD Washdown timer for your reference.

DIG controllers are programmed with the aid of four buttons:

- ⌚ Use to select the desired programming mode
- ⊖ Use to lower the value of the selected parameter (e.g. deducts an hour)
- ⊕ Use to raise the value of the selected parameter (e.g. adds an hour)
- ➡ Use to select the parameter to be changed (hour, minute, etc.). To implement the changes, the selected parameter must be flashing.

If no changes are implemented, the controller will always revert to the main screen.



8. PROGRAMMING

This section explains the programming features, use of buttons and the steps necessary to assign irrigation schedules. To program the controller use the left button to select the desired programming mode, the right button to make the entry flash and the plus minus buttons to change the value.

Note: Only a flashing character can be changed.

9. PROGRAMMING CURRENT TIME AND DAY OF THE WEEK

To enable the controller to operate properly, the current time and current day of the week must first be set. Steps below explain how to set the day and time.

Press the ⌚ hour digit will blink. Use the ⊕ or ⊖, to set the current hour (note: use of AM and PM designations). Press ➡ the minutes digit blink, set the current minute using ⊕ or ⊖. Press ➡ A blinking arrow will appear under "M" for "Monday". Use the ⊕ or ⊖ to move the arrow to current day. Press ⌚ to proceed to the next step.

Note: If the last data entered stops flashing, press the ⌚ again to resume programming.



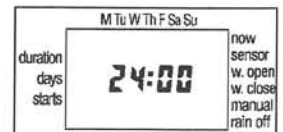
10. TIME FORMAT (SWITCHING BETWEEN AM/PM AND 24 HOUR)

The default time format is AM/PM. There is also a 24 hour time format option that can be switched between the two formats.

Press ⌚ several times until ⌚ appears.

Press ⊕ hour digit will blink. Press the ⊕ or ⊖ simultaneously. The clock reading switches from AM/PM to a 24 hour time display or vice versa.

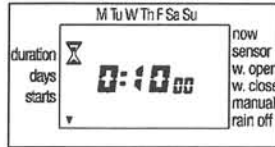
Note: You can switch the time display format at any step in this section of the programming process.



11. SETTING WATERING TIME (DURATION)

This setting determines the length of time that the valve will remain open.

Press until appears. Press , the hour/minute digits blink. Set the desired number of hours by pressing or . Press again, the minute digits blink. Set the desired number of minutes by pressing or . Repeat the same steps for seconds. Press to proceed to the next step.



12. PROGRAMMING WATERING SCHEDULE

This setting determines which days the controller will operate. Choose either "A. Watering According to the Days of the Week" or "B. One-time Irrigation or Cyclical Irrigation".

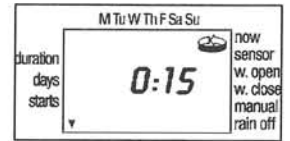
Press until appears. Press . A blinking arrow appears at the top of the display, under Monday. At this stage you can set one of two options:

- Watering according to the days of the week,
- One time only watering, cyclical watering in minutes, hours or days.

CYCLICAL IRRIGATION

This option is used to program the controller to operate the system in a cyclical manner. Once every 1 minute up to 5 minutes, every 5 minutes up to 15 minutes, every 15 minutes up to 1 hour, every 1 hour up to 24 hours, and every day up to 30 days.

Press until appears. Press several times (to advance all the days of the week) until appears, and blinks on the display. With the display blinking, press or . The number of minutes, hours or days between watering cycles appears on the display. For



example if "every 15 minutes" is selected, your programmed watering duration will activate every 15 minutes during a 24-hour period. (see #19 for irrigation window). For example, if "every 30 days" appears, watering will take place once every thirty days, for the irrigation period as set in duration. To change the number of days press or . Press to proceed to the next step.

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14. SETTING A CYCLICAL OR ONCE START TIME (WITH OPTION TO DELAY VALVE START TIME)

This program is used to pre-set the valve start time (only one start time available) and the number of days to delay the valve start time, the number of day(s) to delay option will appear on the display to the right of the irrigation start time above the word "days".

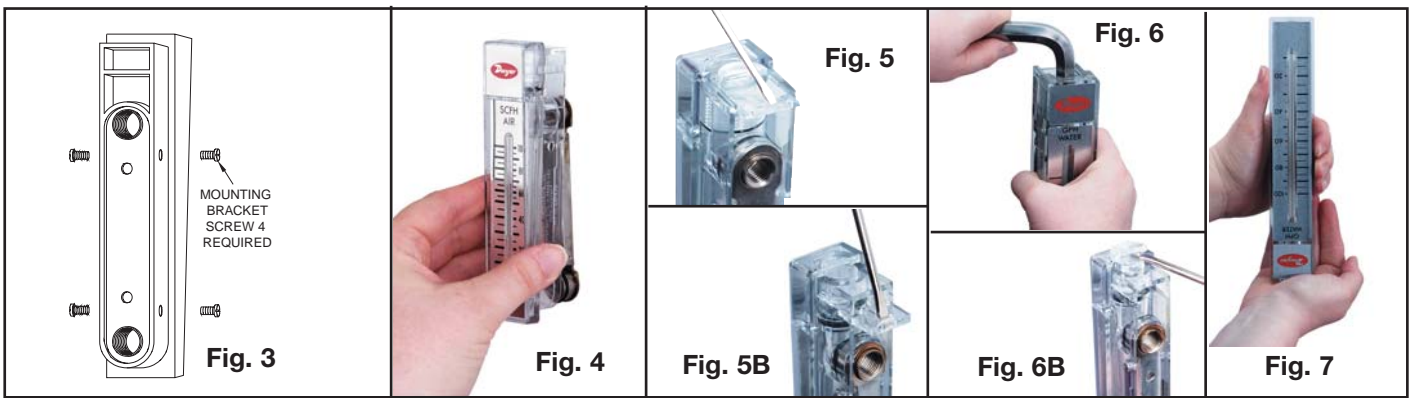
In this feature 0 days = program starts today; where 1 = program starts tomorrow, etc. (up to 30 days delay).

Press until START 1 appears or the last opening time entered appears on the display.

Press . The hours and the AM/PM digits



blink. Set the desired opening hour by pressing the or (note: AM and PM designations appear to the left of the hour digits). Press . The minute digits blink. Repeat the same step for setting the minutes and then the number of days to delay between watering cycles. Start time must be later than the current time in order for the cycle to start today (day = 0).



Surface Mounting: Drill appropriate holes in panel, using the dimensions shown in Fig. 2. Hold the flowmeter in position in front of the panel and install the clamp bolts from the rear. (The mounting clamps may be used as washers, if desired, by installing them backwards or straightening them out.) Pipe up inlet and discharge following the directions in the previous sections.

Surface Mounting on Piping Only: An alternate method of surface mounting, omitting the clamp bolts and supporting the flowmeter solely on the connecting piping, is possible. For this method, extra-long or straight pipe threads should be used so that nuts may be run onto the pipe and later tightened against the back of the panel to retain the unit in proper position. Use appropriate hole layout in formation from Fig. 2, but omit the small holes.

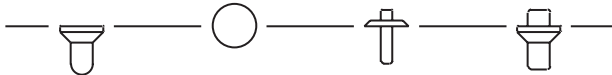
Surface Mounting on Piping Only Without Panel: For a temporary or laboratory type installation, the panel may be omitted altogether and the flowmeter installed directly in rigid piping. Its light weight permits this without difficulty.

OPERATION

To start system, open valve slowly to avoid possible damage. Control valves on BV and SSV models are turned clockwise to reduce flow, counter-clockwise to increase flow. A nylon insert is provided in the threaded section of the valve stem to give a firm touch to valve and to prevent change of setting due to vibration.

The performance of low range units used in air or gas applications may be affected by static electricity. Excessive static charge may cause the ball float to behave erratically or provide a false reading. To ensure the proper function of the unit, the application should be designed to minimize or dispel static electricity.

The standard technique for reading a Variable Area Flowmeter is to locate the highest point of greatest diameter on the float, and then align that with the theoretical center of the scale graduation. In the event that the float is not aligned with a grad, an extrapolation of the float location must be made by the operator as to its location between the two closest grads. The following are some sample floats shown with reference to the proper location to read the float.



Variable Area Flowmeters used for gases are typically labeled with the prefix "S" or "N", which represents "Standard" for English units or "Normal" for metric units. Use of this prefix designates that the flowmeter is calibrated to operate at a specific set of conditions, and deviation from those standard conditions will require correction for the calibration to be valid. In practice, the reading taken from the flowmeter scale must be corrected back to standard conditions to be used with the scale units. The correct location to measure the actual pressure and temperature is at the exit of the flowmeter, except when using the Top Mounted Valve under vacuum applications, where they should be measured at the flowmeter inlet. The equation to correct for nonstandard operating conditions is as follows:

$$Q_2 = Q_1 \times \sqrt{\frac{P_1 \times T_2}{P_2 \times T_1}}$$

Where: Q_1 = Actual or Observed Flowmeter Reading
 Q_2 = Standard Flow Corrected for Pressure and Temperature

P_1 = Actual Pressure (14.7 psia + Gage Pressure)
 P_2 = Standard Pressure (14.7 psia, which is 0 psig)
 T_1 = Actual Temperature (460 R + Temp °F)
 T_2 = Standard Temperature (530 R, which is 70°F)

Example: A flowmeter with a scale of 10-100 SCFH Air. The float is sitting at the 60 grad on the flowmeter scale. Actual Pressure is measured at the exit of the meter as 5 psig. Actual Temperature is measured at the exit of the meter as 85°F.

$$Q_2 = 60.0 \times \sqrt{\frac{(14.7 + 5) \times 530}{14.7 \times (460 + 85)}}$$

$Q_2 = 68.5$ SCFH Air

CAUTION: Do not completely unscrew valve stem unless the flowmeter is unpressurized and drained of any liquid. Removal while in service will allow gas or liquid to flow out the front of the valve body and could result in serious personal injury. For applications involving high pressure and/or toxic gases or fluids, special non-removable valves are available on special order. Please contact factory for details.

MAINTENANCE

The only maintenance normally required is occasional cleaning to assure reliable operation and good float visibility.

Disassembly: The flowmeter can be disassembled for cleaning simply as follows:

1. Remove valve knob from RMB or RMC -BV or -SSV units by pulling the knob forward. It is retained by spring pressure on the stem half-shaft so that a gentle pull will remove it. On RMA-BV or -SSV models, turn the valve knob counter-clockwise until the threads are disengaged. Then withdraw the stem from the valve by gently pulling on the knob.

2. Remove the four mounting bracket screws located in the sides of the flowmeter. See Fig. 3. Pull the flowmeter body gently forward away from the back plate to avoid undue strain on the body. Leave the piping connections intact. There is no need to disturb them. See Fig. 4.

3. Threaded body style flowmeters - Remove the slip cap with a push on a screwdriver as shown in Fig. 5. Remove the plug ball stop as shown in Fig. 6 using allen wrench sizes as follows: Model RMA - 1/4", Model RMB - 1/2" and Model RMC - 3/4" Threadless body style flowmeters - Release the plastic retaining clip with a screw driver (Figure 5B), it will unclip from the valve body (TMV Option) or the plug ball stop, slide the clip back until the valve body or ball stop can be removed. The clip will remain in the body for convenience. Using a screwdriver gently lift up on the plug in the groove as shown in Figure 6B until the o-ring seal is released and remove the plug. For the TMV option gently pull up on the valve knob to release the valve body seals and remove the valve.

4. Take out the ball or float by inverting the body and allowing the float to fall into your hand, as shown in Fig. 7. (Note: It is best to cover the discharge port to avoid losing the float through that opening.)

Cleaning: The flow tube and flowmeter body can best be cleaned with a little pure soap and water. Use of a bottle brush or other soft brush will aid the cleaning. Avoid benzene, acetone, carbon tetrachloride, alkaline detergents, caustic soda, liquid soaps (which may contain chlorinated solvents), etc. Also, avoid prolonged immersion, which may harm or loosen the scale.

Reassembly: Simply reverse steps 1 through 4 and place the flowmeter back in service. A little stopcock grease or petroleum jelly on the "O" rings will help maintain a good seal as well as facilitate assembly. No other special care is required.

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SYSTEMS

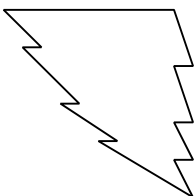
Owners Manual

Professional Quality
Corrosion Resistant
Energy-Efficient

Centrifugal Pumps



RK2 Pumps are end suction centrifugal units that are close coupled to 56J motors. They feature excellent corrosion resistance with molded Noryl pump housings, 316 ss hardware, pump seals of Monel ceramic and buna, and motors with PVC encapsulated stainless steel motor shafts. Numerous electrical motor configurations are available.



WARNING: PLEASE READ COMPLETELY BEFORE YOU INSTALL OR OPERATE YOUR NEW PUMP! NEVER RUN PUMP DRY! NEVER REVERSE ROTATION! NEVER EXCEED AN INTERNAL CASE PRESSURE OF: 100 PSI MAX NORYL

Thank you for choosing an RK2 System pump. It has been designed and built to provide you with years of dependable service. To insure maximum performance, we urge you to carefully follow the instructions in this manual. If you have any questions, call your nearest distributor or (760) 746-7400 for assistance.

Installation

Proper installation of your pump will help it to provide you with dependable, trouble free service. Please follow the general guidelines listed below to help insure maximum performance.

1. Position the pump as near the water intake source and as low as is practical. This will help avoid cavitation and maximize your pumps output.
 2. Protect the motor from excessive heat and moisture. It is best to provide shade from direct sun, and insure that it has proper ventilation. Excessive heat will shorten the motor life and void the warranty.
 3. Protect the motor against dirt, water and all foreign matter. If the motor has been flooded, shut off power and do not operate it until it has been checked by an authorized motor technician, and it has been certified safe to operate. If the motor is damaged by dirt or moisture it voids the warranty.
 4. Mount the motor where it cannot become submerged.
 5. The fittings used to connect to the housing should be plastic. All plumbing lines should be self supported and properly aligned. This will prevent undue stress to the housing.
 6. The intake to the pump should never be restricted. Keep your suction lines as free of elbows, fittings and valves as possible. **The use of large diameter pipe will help provide adequate flow**, as it reduces friction loss.
 7. This is a non self priming pump and is best suited with a flooded suction. The pump housing, and the entire suction line must be filled with fluid for it to operate properly. **Do not run dry!**
-

Electrical

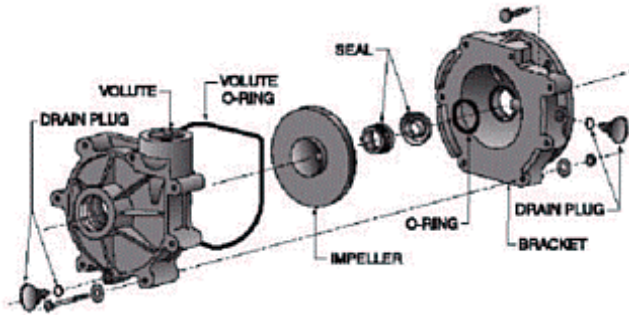
1. Make sure the power is disconnected at the breaker before wiring the motor.
2. Make sure that the motor is wired so that it matches the supply voltage (115, 208, 230 or 460 volt). If they do not match it will damage your motor and void the warranty.
3. **Use a wire of adequate gauge** and length to prevent electrical line losses. The use of heavier gauge wire will allow the motor to run cooler and more efficiently.
4. Make sure all connections are clean and tight. Properly ground the motor. (There is normally a green ground terminal located on the inside of the motor connection box.) Make sure the ground wire is properly connected to an electrical service ground. Connect the pump permanently to an adequately sized circuit. It is best to have a dedicated circuit that won't suffer voltage drop from other loads.

THREE PHASE MOTORS: 1 1 1

5. Insure proper motor *rotation*. When viewed from the shaft end, the motor must rotate counterclockwise. Incorrect rotation will destroy the pump and motor.
Note: The motor leads must be energized in the correct order. If you are not sure of the sequence of your incoming supply line, **remove the volute from the pump**, connect the power and check rotation. When the rotation is correct, reinstall the volute. Do not test with volute in place! **Never test rotation by bumping a switch!!! This will destroy the pump and void the warranty!!!!** If it is incorrect, exchange any two of the connected leads and retest.

Disassembly

1. Shut off the power to the motor before disconnecting any electrical wiring from the back of the motor.
2. Disassemble the volute from the bracket motor assembly by removing the seven $\frac{1}{4}$ 20 x 2 $\frac{3}{4}$ cap screws. (The volute may be left in-line if you wish.)
3. Remove the cap covering the back end of the motor shaft and with a large screwdriver or wrench, prevent shaft rotation while unscrewing the impeller counterclockwise.
4. Remove the ceramic piece from the impeller hub.
5. Detach the bracket from the motor by removing the four $\frac{3}{8}$ " cap screws, and slide it forward, away from the motor.
6. Remove the carbon-graphite seal from the bracket by pressing it out from the back. Do not dig it out from the front!



Pump End Assembly

1. Check all pump parts and clean as needed.
2. If the motor shaft has corrosion build up, use emery cloth to clean it.
3. Install the O-ring into the O-ring gland in the bracket bore.
4. Press the carbon seal head into the bracket bore. **CAUTION! Press only on the stainless steel or polypropylene shell, NOT ON THE DELICATE CARBON FACE! DO NOT TOUCH THE CARBON SEAL FACE!**
5. Note: It is not recommended to use a slinger in conjunction with a PVC shaft sleeve.
6. Mount the bracket onto the motor C-face using four $\frac{3}{8}$ " cap screws and tighten them snugly.
7. Press the ceramic into the impeller hub. It helps to moisten the rubber boot with water first. The ceramic **MUST SIT FLAT**. If one side is higher than the other, the seal will leak! The smooth face must be up and exposed.
8. Screw the impeller clockwise onto the motor shaft and tighten. You can hold the shaft stationary at the opposite end of the motor with a large screwdriver or wrench..
9. Place the large O-ring in the groove in the volute. Note: It is easiest to lay the volute, suction side down, place the O-ring in the groove, and lower the bracket/motor assembly down onto the volute. (So the O-ring doesn't pop out.)
10. Install the seven $\frac{1}{4}$ " x 2 $\frac{3}{4}$ " socket cap screws with washers and tighten in a cross pattern until they are reasonably snug. (No need to overtighten).
11. Place the small O-rings onto both drain plugs, and screw them into the $\frac{1}{4}$ " holes in the volute and bracket.

Trouble Shooting Aid

Motor Will Not Start

1. Check for voltage present at connection box.
2. Check that the supply voltage matches the motor voltage connections.
3. Check that you have proper line voltage.
4. Check that all connections are sound.
5. Check that the motor shaft rotates easily by hand. (This can be checked at the rear of motor by turning with screwdriver or wrench.)

Motor Won't Start, But It Hums.

1. Check items 2-5 above.
2. Check that there is no foreign matter lodged between the contacts on the start switch.
3. Check to insure the capacitor is functioning properly.

Motor Gets Hot And Shuts Down.

1. Check for proper wiring in the motor box. The supply voltage must match the motor voltage connections.
2. Check the voltage at the motor box, with the motor and all other loads normally on the circuit running. It must not be significantly below the nominal voltage.
3. Check to see if the motor shaft turns without excessive resistance. Bad bearings, or a clogged impeller can cause excessive resistance.
4. Make sure any check valves are installed in the correct direction.
5. Check that the pump impeller and the housing are not clogged or blocked.

Pump Will Not Hold A Prime.

1. Check for defective joints at all pipe fittings. They must be air tight.
2. Check for a defective check valve or foot valve.
3. Check for a leaking seal.

Proper Protein Fractionator Adjustment

A protein skimmer (actually a protein fractionator) is not a 'plug and play' piece of equipment. It requires close attention to achieve proper adjustment. This proper adjustment is critical to achieving the maximum performance from the unit.

The fractionator is adjusted by creating back pressure at the discharge by throttling the discharge valve. The gas intake and water inlet need to be set to their recommended flow rates. Throttling back the discharge valve increases the back pressure and raises the foam level in the upper chamber. This is basically a hydraulic balancing procedure. (Do not throttle water or air flow to and from the venturis to control foam height. Venturi water valves should run in the open position. Venturi air intakes should be adjusted to a 1" to 2" vacuum.)

The fractionator needs to be adjusted to a level that consistently produces an effluent the color of weak tea or ginger ale. Lowering the foam level to the point where it only produces dry foam and a dark effluent inhibits the removal of waste products. A new installation that has not had any fractionation for more than a few days will require 2 to 7 days for the system to achieve a level of stable organic removal.

Protein fractionators remove compounds from the water by injecting fine bubbles into the water. Organic compounds 'stick' to the surface tension of the water which includes the surface of the bubbles. As the organic laden foam rises into the upper chamber it overflows into the collection area.

The discharge valve adjustment combined with the Bio-load (and certain additives) will affect the foam level. If the foam level is set too low the protein fractionator will only remove a small amount of waste even from very dirty water. Waste levels which are below this threshold remain in the water since the protein fractionator is not adjusted to remove them. The result of this level of adjustment is a very dark, concentrated waste extract from the protein fractionator. When this is occurring the aquarist has no way of determining how efficient the protein fractionator is working other than by observing the color of the water in the aquarium.

Adjusting the level too high creates a situation where the fractionator is removing a large amount of water that has very little dissolved organics.

To properly adjust a protein fractionator takes at least several days of observation and adjustments. You should allow a minimum of a half an hour between adjustments to allow the hydraulics to settle into balance. There are a couple things to remember to achieve proper adjustment. The first is the protein fractionator only removes waste to the threshold you have set. As it approaches this threshold it removes less and less resulting in a concentrated extract. The other is that the extract should be roughly the color of ginger ale or weak tea. If it is darker, the threshold is set too low.

To adjust the fractionator properly the following must be done:

1. Make sure the venturi and inlet flows are set to the recommended rates.
2. Adjust the protein fractionator by throttling the discharge valve so that the extract is about the color of ginger ale or weak tea. Ideally you will produce a sudsy foam that is between the consistency of water and shaving cream.
3. Let it run, even though it may run wet for a while. As it approaches the new threshold level for waste extraction it will begin to slow down and the extract will become darker and more concentrated. When this happens repeat step 1 and step 2.
3. When the point is reached that the protein fractionator does not slow down after a few days then it can be assumed that the protein skimmer is properly adjusted. In the case of very dirty water this process may take quite a number of adjustments and may take longer to slow down the first time. Keep the protein fractionator adjusted so that the extract does not become dark.

Adding feed, organic matter or animals to the water will cause the foam level to rise, sometimes substantially. Certain oils and other compounds will inhibit foam production. If the skimmer level “bounces” or changes radically over a short period, there may be hydraulic issues with the way the filter is plumbed and/or vented.

NEVER BLOCK THE DISCHARGE VENT UNION AT THE TOP OF THE FRACTIONATOR. This will pressurize the unit, and void all warranties. If you connect any filters or ozone destruct equipment to the top vent, the vent must remain free-flowing or at a slightly negative pressure.

To maintain an efficient fractionator the upper chamber must remain clean and the rinse system in the upper chamber needs to be working properly. The chamber should be accessed through the top cover and cleaned manually every 90 days or if the rinse system has been out of operation for more than 3 hours. With a properly adjusted protein fractionator the water will be noticeably cleaner. Ideally aquarium water should be clear and colorless. The closer to this goal the better.

RK2

SYSTEMS

421A SOUTH ANDREASEN DRIVE • ESCONDIDO, CA 92029 • 760-746-7400 • FAX 760-746-7460

PRODUCT WARRANTY TERMS

RK2 Systems, Inc. (The Seller) warrants to the original purchaser, that products of its own manufacture will be free from defects in materials or workmanship, under normal use and service, for a period of one year from the date of purchase (with the exception of a vessel, which is warranted for three years). The Seller's obligations under this Warranty are limited to replacing or repairing or giving credit for, at its option, any of its said products which shall, within one year after purchase, be returned to the Seller's place of origin, transportation charges prepaid, and which are, after products examined, disclosed to the Seller's satisfaction to be thus defective. This Warranty does not apply to defects caused by shipping damages, or to any products manufactured by Seller which have been subject to improper installation, misuse, neglect, accident, ordinary wear and tear, or Buyer's attempts to use any products beyond its mechanical, thermal, or electrical capacity. Notice of a defective product must be given to Seller in writing within 48 hours of discovery and be free, without limitation of labor charges, lost profits, expenses of repair or other costs incidental to replacement. All transportation costs incurred in shipping product to or from Seller's plant shall be at the Buyer's expense. The aforementioned provisions do not extend the original Warranty period of any product which has either been partially repaired or replaced by the Seller.

FOR FURTHER TECHNICAL ASSISTANCE

Contact your RK2 distributor